Technical Data Sheet Issue: 06-10-2015



FIX-O-FLEX PRIMER

Properties:	<i>FIX-O-FLEX PRIMER</i> is a solvent-containing adhesive agent based on polyurethane that should be applied before processing <i>FIX-O-FLEX</i> adhesive and sealing compounds on absorbent subsurfaces such as concrete, clinker, porous concrete, cement asbestos, plaster and natural stone (marble, granite etc.). The application of <i>FIX-O-FLEX PRIMER</i> is prescribed for jointing with <i>FIX-OFLEX H</i> in compliance with DIN 18540-F.		
Technical data:	<u>Substance data:</u> Consistency Colour Odour Spec. density (23°C) Dyn. viscosity (23°C)	liquid clear solvent-like approx. 1.0 g/cm ³ approx. 20 mPas	DIN EN ISO 2811-1 DIN EN ISO 2555
	Processing temperature Flash-off time	5 - 30°C min. 30 min/max. 4 h	substrate temperature
Processing:	 The surfaces shall be firm, sustainable, clean, dry and free of separating substances (fats, oils, etc.). The surfaces shall not contain substances containing tar, as otherwise the adhesion is reduced. For cleaning of surfaces we recommend using of <i>FIX-O-FLEX HAFTGRUND</i>. <i>FIX-O-FLEX PRIMER</i> is evenly applied on the surface with a brush or a roller. The selected <i>FIX-O-FLEX</i> adhesion and sealing compounds can be applied after the flash-off time. Attention: <i>FIX-O-FLEX PRIMER</i> can only be applied on dry surfaces. We recommend to use <i>HYDROPOX EPG</i> as primer for wet surfaces (see Technical Data Sheet). 		
Safety information:	 FIX-O-FLEX PRIMER is classified as hazardous according to Regulation (EC) 1272/2008 (CLP). Danger: Highly flammable liquid and vapour. It is therefore necessary, before beginning processing, to become familiar with the precautions and safety advice as indicated in the material safety data sheet. 		
Packaging:	500 ml tin Bigger packaging on reques	st.	



Storage: Shelf life at least 9 month in original packaging when stored in dry conditions between 15-25°C, protected from heat, frost and direct sunlight. After the expiration the use of the product is generally not recommended, unless an approval has been provided by TPH. This approval can only be obtained by the quality assurance department of TPH releasing the material after verification of main properties being within specification... **Disposal:** Small quantities of cured product residues can be disposed of as normal domestic waste. Dispose of not cured product components must be effected in accordance with the corresponding local regulations. For further information please refer to the material safety data sheets. The correct and thus successful application of our products is not subject to Legal notice: our control. A guarantee can be issued for the quality of our products within the framework of our sales and supply conditions, however not for successful processing. All data and specifications in this specification sheet are based on the present state of the art and the right to changes and adaptations for the sake of development remains explicitly reserved. The consumption specifications designated by us can be only average empirical values, where deviations are possible on an individual basis and therefore cannot be excluded by us.

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